



Service Bulletin

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March 26, 1965

SUBJECT: RM-425 ROTARY MOWERS

I. CLUTCHING

- A. Due to variations in the length of the two #5950 Drive Belts, effective declutching at the lowest cutting height (3/4") has been erratic.
- B. Kit #6058 is available to correct this problem, if needed.
 - 1. Order kit through your distributor.
 - 2. List price \$3.95.
 - 3. Return #5923 to distributor for cancellation of kit billing.
 - 4. Flat labor rate of \$2.

II. MAIN DRIVE BELT (#1599)

- A. Kit #6058 also includes parts to prevent the #1599 Belt from jumping out of the main drive pulley which is caused by improper clutching.

- SERVICE TIPS -

I. TO INCREASE BELT LIFE

- A. Engage and disengage clutch slowly and smoothly.
- B. Do not run tractor with the mower declutched and in the lowered position for extended periods.

II. ADDITIONAL CLUTCHING HINTS

- A. For proper functioning of the trip lever on the attachment clutch pedal, the roll pin should extend no more than 1/8" to 3/16" above the foot rest bar.
- B. Check the alignment of the engine pulley, mower drive pulley, and the idler pulley on the front side with a straight edge. If in front of the line, the idler pulley may be repositioned by filing or grinding the bottom of the trip lever.

*All RM-425 Mowers after Serial No. 146903 are factory equipped with the Kit No. 6058.

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