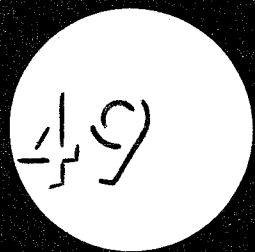


Service Bulletin



November 8, 1963

TO OUR DEALERS AND DISTRIBUTORS

SUBJECT: STEERING SYSTEM

We have received reports that a problem is being experienced in the field with roll pins in the steering system working loose. This problem has occurred at the points where the steering arms are secured to the spindle, as well as the points where the steering pivot and steering sector are fastened to the lower steering rod.

THE RECOMMENDED CORRECTIVE ACTION IS AS FOLLOWS:

1. Drive the roll pin approximately 3/4 of the way through the hole.
2. Using a 5/16" bit, drill out the roll pin hole approximately half way, making certain the drill is held perpendicular to the hole.
3. Drive out the roll pin completely and finish drilling out the hole.
4. Install a Part Number 933230 (5/16" x 1 1/2") Roll Pin.

In the event that this repair is necessary, during the warranty period, we will allow a flat rate of \$1.50 per tractor to complete the repair of the four roll pin locations.

Jack D. Walton
Jack D. Walton
Service Manager

JDW:csu