



Service Bulletin

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FEBRUARY 6, 1963

TO ALL DISTRIBUTORS AND DEALERS
SUBJECT: HYDRAULIC PARTS & WARRANTY

EFFECTIVE THIS DATE, ALL HYDRAULIC PARTS AND WARRANTY SERVICE WILL BE HANDLED THROUGH WHEEL HORSE PRODUCTS.

HERE IS HOW!!!!!!!

1. ORDER YOUR HYDRAULIC PARTS FROM YOUR WHEEL HORSE DISTRIBUTOR. YOUR USUAL WHEEL HORSE PARTS DISCOUNT WILL APPLY.
2. MAKE YOUR OWN REPAIRS ON PUMPS AND CYLINDERS. WARRANTY REPAIRS ARE HANDLED ACCORDING TO WHEEL HORSE WARRANTY POLICY AND PROCEDURE (FORM S2-S3). WARRANTY PARTS MUST BE RETURNED TO YOUR WHEEL HORSE DISTRIBUTOR FOR CREDIT. NOTE: ALL WARRANTY FORMS MUST LIST PUMP SERIAL NUMBER.

HYDRAULIC FLAT RATE SCHEDULE

A. REMOVAL & RE-INSTALLATION OF #4805 PUMP	\$1.50
B. REPLACEMENT OF BODY & SPOOL ASSEMBLY (INCLUDES REMOVAL AND RE-INSTALLATION)	\$3.75
C. ALL OTHER PUMP REPAIRS	\$1.50
D. ALL CYLINDER REPAIRS	\$1.50

SERVICE HINTS

1. CYLINDER

ALL "O" RINGS AND BACK-UP WASHERS SHOULD BE REPLACED IF IT BECOMES NECESSARY TO REPLACE ONE OF EITHER. THEY SHOULD NOT BE REPLACED INDIVIDUALLY.

2. PUMP

THE #1453 WASHER AND #4842 GASKET SHOULD BE REPLACED WHENEVER IT IS NECESSARY TO REMOVE THE #4843 RESERVOIR. THE NEW #4844 STUD SHOULD BE ONLY FINGER TIGHT IN THE #4830 BODY. (DO NOT USE PLIERS)

THE PUMP COVER #4838 IS A TAP-FIT. START ALL SCREWS AND TIGHTEN TOGETHER MAKING SURE THAT THE #4841 DRIVE SHAFT TURNS FREELY.

D. J. PALBYKIN
CUSTOMER RELATIONS MANAGER